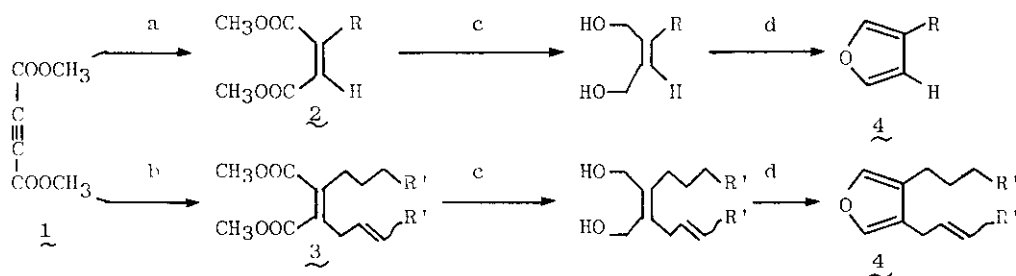


A NEW SYNTHETIC METHOD OF β -SUBSTITUTED FURANS

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New synthetic method of β -substituted furans employing dimethyl acetylene-dicarboxylate (DMAD) as a furan equivalent is presented. β -Substituents of furan skeletons are introduced at the first step by the stereoselective syn addition of organometallic species to DMAD (1). Stereoselective monoalkylation of 1 was achieved by means of the dimethyl sulfide complexes of fairly wide range of alkyl, vinyl, or allylcopper reagents in THF at -78° to give corresponding 2-substituted maleates, 2, in 71-90% yields. Two molecules of 1-alkenes were found to induce regio- and stereoselective syn addition to DMAD in the presence of the particular Pd(0) catalyst at 40° to yield 2-(2-alkenyl)-3-alkylmaleates, 3; $R'=\text{C}_2\text{H}_5$ (76%), $R'=\text{n-C}_3\text{H}_7$ (68%), $R'=\text{n-C}_4\text{H}_9$ (83%), and $R'=\text{n-C}_5\text{H}_{11}$ (75%).



- a. 1. $\text{RCu}(\text{Me}_2\text{S})\cdot\text{MgBr}_2$, -78° , THF. 2. aq. NH_4Cl , -78° , then room temp.
 b. $\text{R}'\text{-CH}_2\text{-CH=CH}_2$ and catalytic amount of $\text{Pd}(\text{maleic anhydride})_2$ (norbornene) in CHCl_3 at 40° , DMAD was added slowly.
 c. $\text{LiAl}(\text{n-Bu})(\text{i-Bu})_2\text{H}$, 0° , toluene. d. PCC or MnO_2 , room temp, CH_2Cl_2

2-Substituted or 2,3-disubstituted maleic acid esters, 2 and 3, could be transformed to corresponding 3-mono- or 3,4-disubstituted furans, 4, in two steps, reduction with $\text{LiAl}(\text{n-Bu})(\text{i-Bu})_2\text{H}$ at 0° to 1,4-butanediols (86-95%), followed by their oxidation with pyridinium chlorochromate (PCC) or manganese dioxide in dichloromethane at room temperature to 4 in 79-91% yields.