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EFFECTIVE SEPARATION OF Am(III) FROM Cm(III) USING MODIFIED BTPHEN LIGANDS

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Dedicated to Professor Dr. Masakatsu Shibasaki on the occasion of his 70th birthday

Abstract – Electronic modulation of CyMe₄-BTPhen with 5-bromo and 5-(4-hydroxyphenyl) substituents leads to enhanced separation of Am(III) from Cm(III) over 0.1 – 3 M HNO₃ ($SF_{Am/Cm}$ = ca. 9 at 0.1 M HNO₃). In addition, substituting bromine atoms at the 5 and 6 positions of the phenanthroline backbone provides a mean of separating Am(III) from Eu(III) ($SF_{Am/Eu}$ = ca. 240 at 3 M HNO₃).

After the removal of plutonium (Pu) and uranium (U) in the PUREX process, the dominant part of the long-term radiotoxicity and heat load of spent fuel arises from minor actinides such as americium (Am) and curium (Cm). Separation of the minor actinides [An(III)] from fission products, particularly the chemically very similar lanthanides [Ln(III)] by solvent extraction has been achieved using soft *N*-donor molecules containing the 1,2,4-triazine moiety.¹⁻⁶ Molecules such as the quadridentate ligands CyMe₄-BTBP **1** and CyMe₄-BTPhen **2** (Figure 1) have so far shown the most promising properties for these separations in liquid-liquid extraction tests. It has been demonstrated on genuine waste solution that CyMe₄-BTBP **1** is a suitable ligand for the separation of An(III) from Ln(III) in a laboratory-scale SANEX process, although the phase transfer agent DMDOHEMA (*N,N'*-dimethyl-*N,N'*-dioctyl[(hexyloxy)ethyl]malonamide) was needed to improve the otherwise slow extraction kinetics.⁷⁻¹¹ The advent of CyMe₄-BTPhen **2** improved the

kinetics of complexation without the need for added phase transfer reagent and is a promising alternative to CyMe₄-BTBP **1**. This ligand has the specific difference from the BTBPs in that CyMe₄-BTPhen **2** is held in the cis conformation required for complexation and is thus more preorganized for complex formation; furthermore it has a dipole moment and is surface active at the hydrophobic-hydrophilic interface.¹²⁻¹⁶

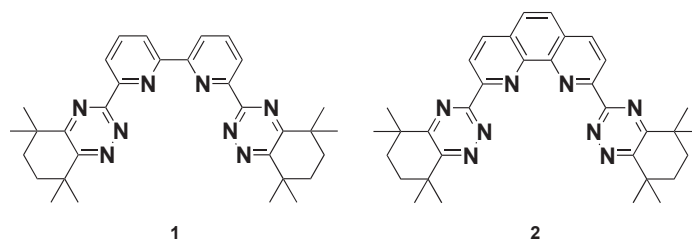


Figure 1. Structural formulae of CyMe₄-BTBP **1** and CyMe₄-BTPhen **2**

Although much progress has been made concerning the partition of minor actinides from the lanthanides, far less progress has been made on the separation of adjacent minor actinide elements Am and Cm. Separation of Am and Cm is an important concept in advanced nuclear fuel cycles proposed in order to reduce the transuranic content of nuclear waste to be placed in geological repositories.^{17,18} A fuel containing only Am would ease the demands on a reactor for transmutation. Furthermore, due to the high specific activity and high spontaneous fission in the decay of Cm, any dry or wet fabrication of Cm containing transmutation targets will require special shielding and handling.¹⁹ However, Am(III) and Cm(III) are difficult to separate because both ions are most stable in solution in the trivalent oxidation state, they are nearly the same size, and form chemical bonds with very similar properties.^{20,21,14,15} Different approaches have been investigated to carry out the very challenging separation of Am(III) and Cm(III).

The separation of Am(III) from Cm(III) using chromatography, employing organic resins, and selective oxidation of americium to Am(IV) and Am(VI) followed by extraction of the oxidized species have been proposed; however, it is technically challenging to couple chromatographic separations with the continuous liquid-liquid extraction processes favoured for large-scale nuclear separations. Furthermore, the higher valence Am species are potent oxidizers with standard aqueous reduction potentials in excess of + 1.7 V, which makes them difficult to produce and maintain long enough to accomplish a separation.^{19,22,23} The drawbacks to the chromatographic and oxidation approaches have spurred efforts to separate Am(III) and Cm(III) directly through solvent extraction. A few solvent extraction systems for separating Am(III) from Cm(III) have been developed, but all have their drawbacks.^{24-27,18-21}

Recently, we reported²⁸ a promising approach to direct separation of Am(III) from Cm(III) using modified bis-(1,2,4-triazin-3-yl)phenanthrolines (Br-CyMe₄-BTPhen **3** and 5-(4-hydroxyphenyl)-CyMe₄-BTPhen **4**, Figure 2), which resulted in an enhancement of the separation selectivity of Am(III) from Cm(III). We also reported²⁸⁻³⁰ that the SF_{Am/Eu} increased with bromine substitution at the 5-position of BTPhen.

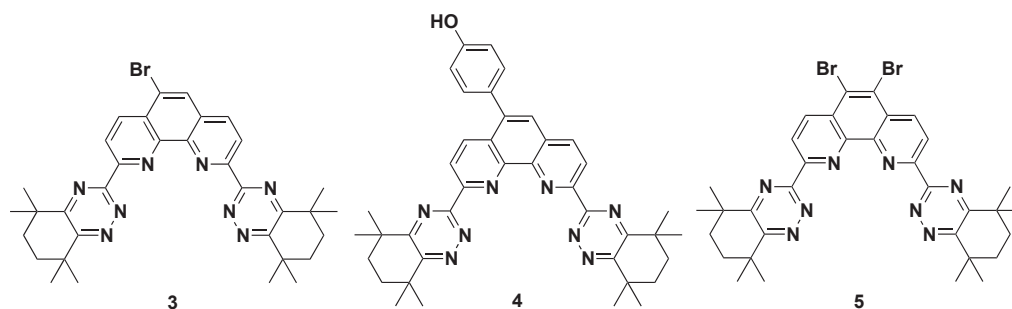
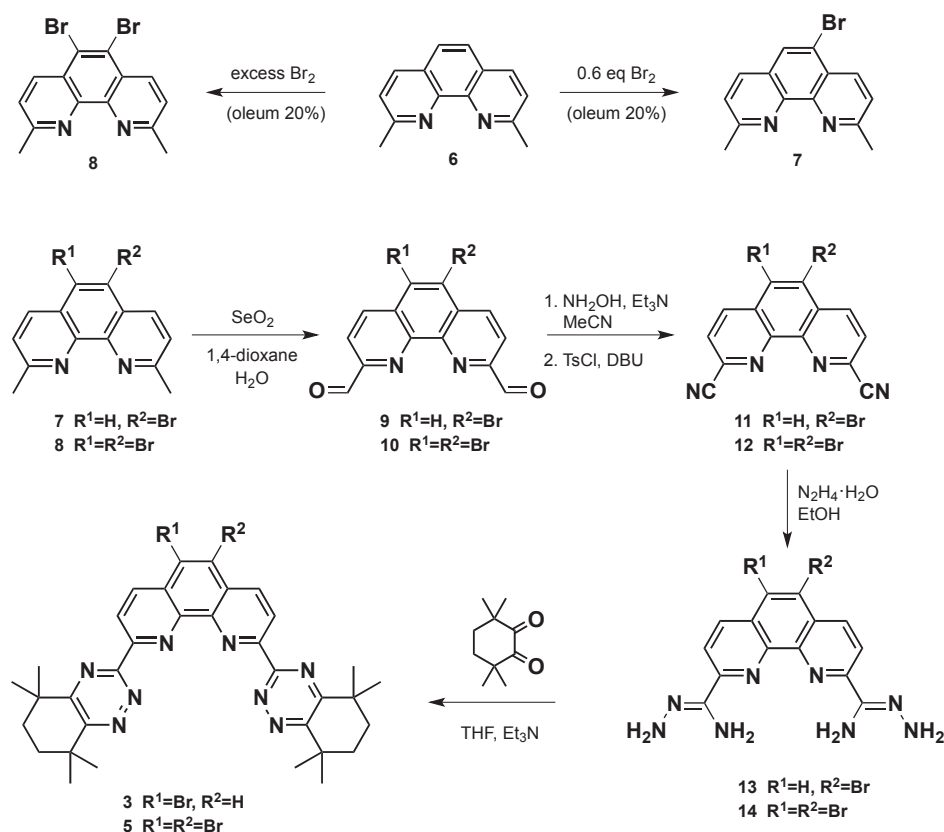
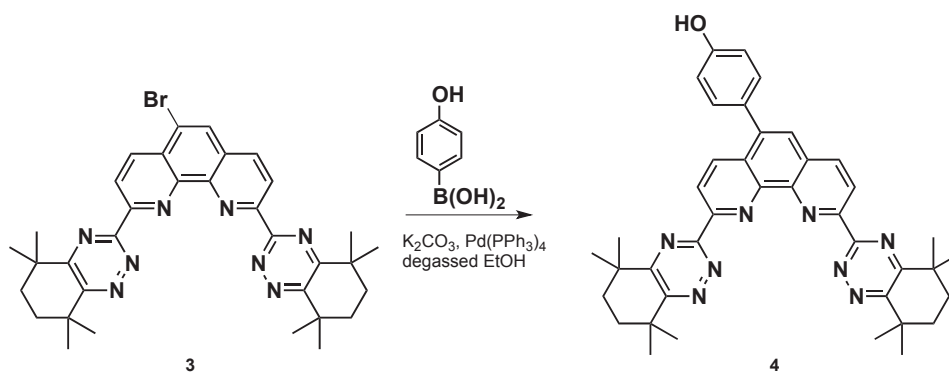


Figure 2. Structural formulae of Br-CyMe₄-BTPhen **3**, 5-(4-hydroxyphenyl)-CyMe₄-BTPhen **4** and Br₂-CyMe₄-BTPhen **5**

Therefore, with the success of **3** and **4** in the separation of Am(III) from Cm(III) and Eu(III), it was decided to explore further the role of contact time and electronic effects by substituting two bromine atoms at the 5 and 6 positions of CyMe₄-BTPhen. It was anticipated that having two bromine atoms at C-5 and C-6 would further depress the extraction of lanthanides by reducing electron density on the phenanthroline nitrogens of BTPhen, due to the cumulative inductive electron-withdrawing effects of the bromine substituents, but the effect on Am(III) – Cm(III) separation selectivity could not be predicted. The modified bis-(1,2,4-triazin-3-yl)phenanthrolines (BTPhen) ligands **3**, **4** and **5** were synthesized following a synthetic protocol previously described (Scheme 1).



Scheme 1. Synthetic protocol for ligands **3-5**



Scheme 1. Synthetic protocol for ligands **3-5** (continued)

Preliminary solvent extraction experiments were then carried out to determine the ability of CyMe₄-BTPhen **2**, 5-Br-CyMe₄-BTPhen **3**, 5-(4-hydroxyphenyl)-CyMe₄-BTPhen **4** and Br₂-CyMe₄-BTPhen **5** to extract Am(III) over Cm(III) and Eu(III). Solutions of **2**, **3**, **4** and **5** in 1-octanol (0.01 M) were contacted (30 – 240 min) with nitric acid solutions (0.1 – 3 M) spiked with ²⁴¹Am, ²⁴⁴Cm and ¹⁵²Eu radiotracers. New to this study was to vary the contact time as well as the nitric acid concentration.

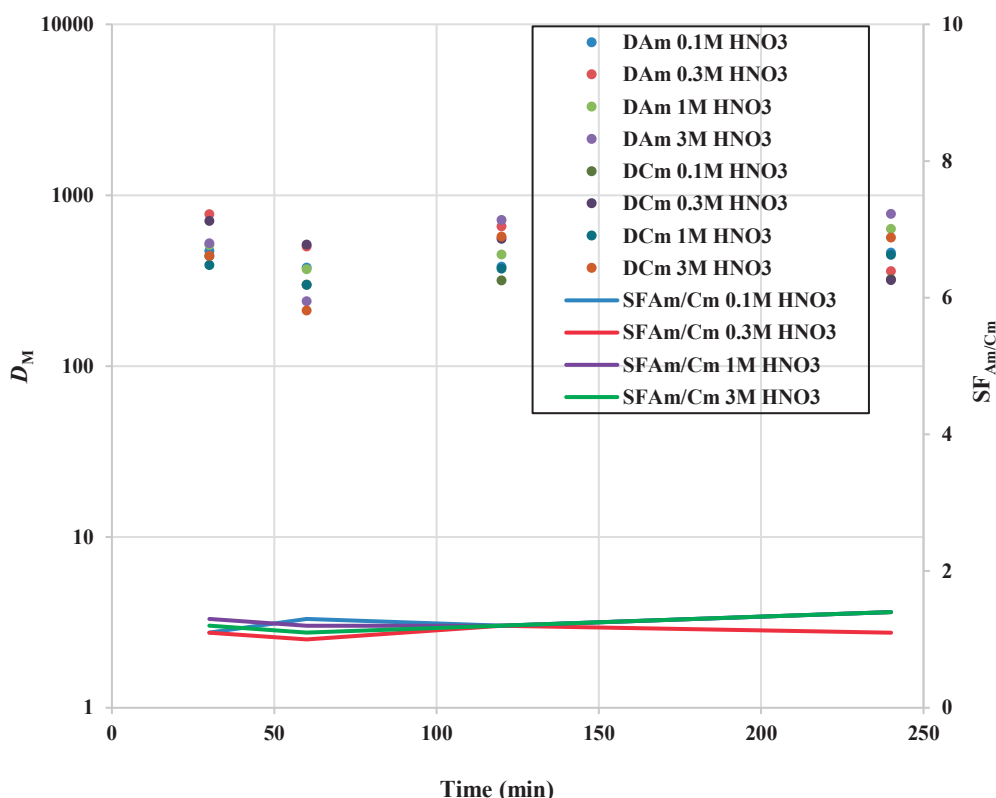


Figure 3. Distribution ratios (D) and separation factors (SF) of Am(III) and Cm(III) at varying HNO₃ concentration as a function of time for **2**

The distribution ratios (D) and separation factors (SF) of Am(III) and Cm(III) at varying HNO₃ concentration as a function of time for **2** are shown in Figure 3. High distribution ratios ($D_{Am} = ca. 777$ at 3

M HNO₃ and $D_{\text{Cm}} = ca. 706$ at 3 M HNO₃) were obtained for both Am(III) and Cm(III) at 0.1 – 3 M HNO₃ solution with no significant selectivity (max. $SF_{\text{Am/Cm}} = ca. 1$ at 0.1 – 3 M HNO₃). The extraction of Am(III) and Cm(III) from nitric acid by 5-Br-CyMe₄-BTPPhen **3** in 1-octanol as a function of time is shown in Figure 4. In this case, increase in D values for both Am(III) and Cm(III) and a lowering of selectivity were observed with increasing HNO₃ concentration, resulting in a maximum separation factor ($SF_{\text{Am/Cm}}$) of *ca.* 7 at 0.1 and 0.3 M HNO₃ with contact times of 60 and 30 min respectively. At 1 and 3 M HNO₃, higher D values for both Am(III) and Cm(III) ($D_{\text{Am}} = ca. 480$ and $D_{\text{Cm}} = ca. 260$ at 3 M HNO₃) were observed, but the selectivity for Am(III) over Cm(III) was significantly lower resulting in a maximum $SF_{\text{Am/Cm}} = ca. 4$ (1 M HNO₃) and $SF_{\text{Am/Cm}} = ca. 2$ (3 M HNO₃) with 30 min contact time.

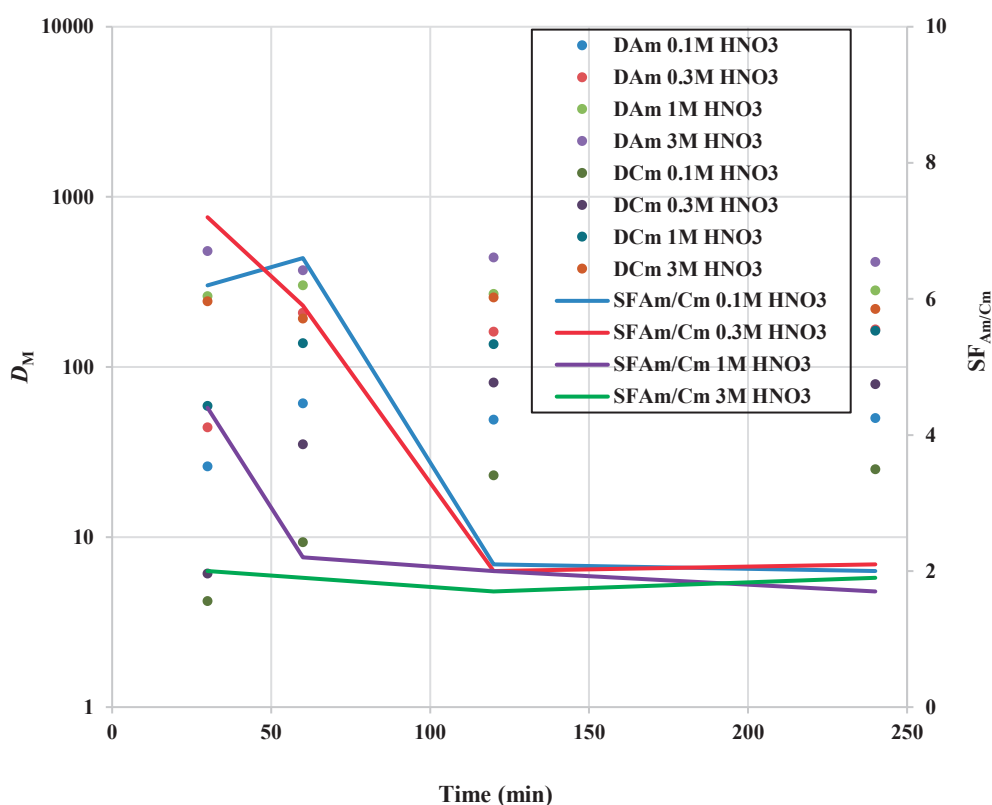


Figure 4. Distribution ratios (D) and separation factors (SF) of Am(III) and Cm(III) at varying HNO₃ concentration as a function of time for **3**

The extraction of Am(III) and Cm(III) from nitric acid as a function of time by 5-(4-hydroxyphenyl)-CyMe₄-BTPPhen **4** in 1-octanol was subsequently investigated and compared with the corresponding data for **2** and **3**. Very high D values (Figure 5) for both Am(III) and Cm(III) were obtained (D_{Am} and $D_{\text{Cm}} > 1000$ at 3 M HNO₃), indicating that the extraction of Am(III) and Cm(III) by **5** was highly efficient and the resulting separation factor ($SF_{\text{Am/Cm}}$) was *ca.* 9 at 0.1 M HNO₃ with contact time of 30 min. An increase in D values for both Am(III) and Cm(III) and decrease in selectivity for Am(III) over Cm(III)

were observed with increasing HNO_3 concentration, resulting in a maximum separation factors ($\text{SF}_{\text{Am/Cm}}$) of *ca.* 7, 5 and 2 at 0.3, 1 and 3 M HNO_3 with contact times of 120, 60 and 60 min, respectively.

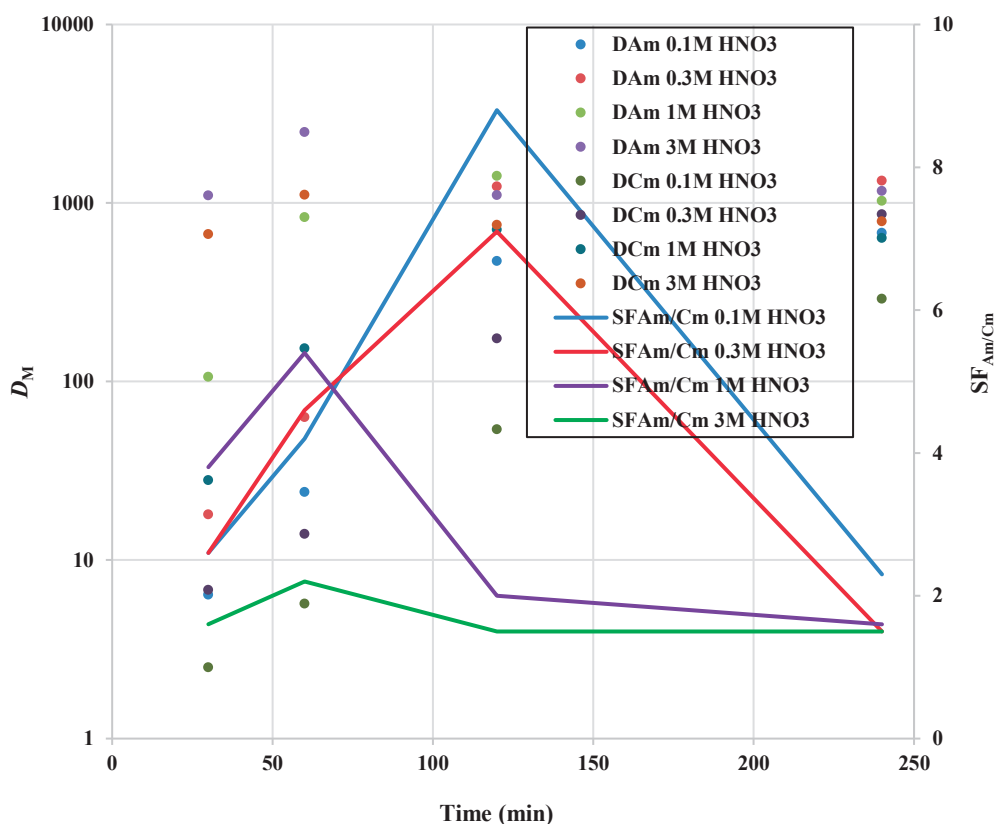


Figure 5. Distribution ratios (D) and separation factors (SF) of Am(III) and Cm(III) at varying HNO_3 concentration as a function of time for **4**

The distribution ratios for Am(III) and Eu(III) (D_{Am} and D_{Eu}) and the separation factors for Am(III) over Eu(III) ($\text{SF}_{\text{Am/Eu}}$) for $\text{Br}_2\text{-CyMe}_4\text{-BTPPhen}$ **5** in 1-octanol as a function of nitric acid concentration of the aqueous phase are shown in Figure 6. High selectivities were observed for Am(III) over Eu(III) ($\text{SF}_{\text{Am/Eu}} = \text{ca.}$ 240 at 3 M HNO_3) with a significant increase in D values for Am(III) and Eu(III) with increasing HNO_3 concentration. Figure 6 also shows a very interesting feature; a suppression of the extraction of Eu(III) compared to $\text{CyMe}_4\text{-BTPPhen}$ **2** and $\text{Br-CyMe}_4\text{-BTPPhen}$ **3** giving D values well below 1 over most HNO_3 concentrations. The extraction of Am(III) and Cm(III) from nitric acid by **5** in 1-octanol is shown in Figure 7. The D values for both Am(III) and Cm(III) increased with increasing HNO_3 concentration, resulting in a maximum separation factor ($\text{SF}_{\text{Am/Cm}}$) of *ca.* 2 at 0.1 – 3 M HNO_3 .

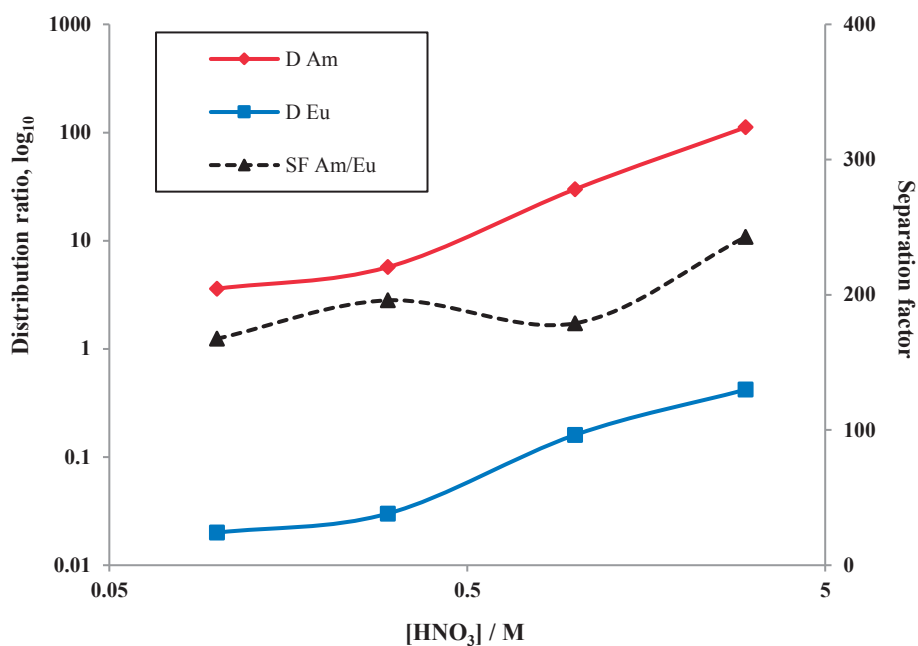


Figure 6. Extraction of Am(III) and Eu(III) by Br₂-CyMe₄-BTPhen **5** in 1-octanol as a function of nitric acid concentration (contact time 60 min)

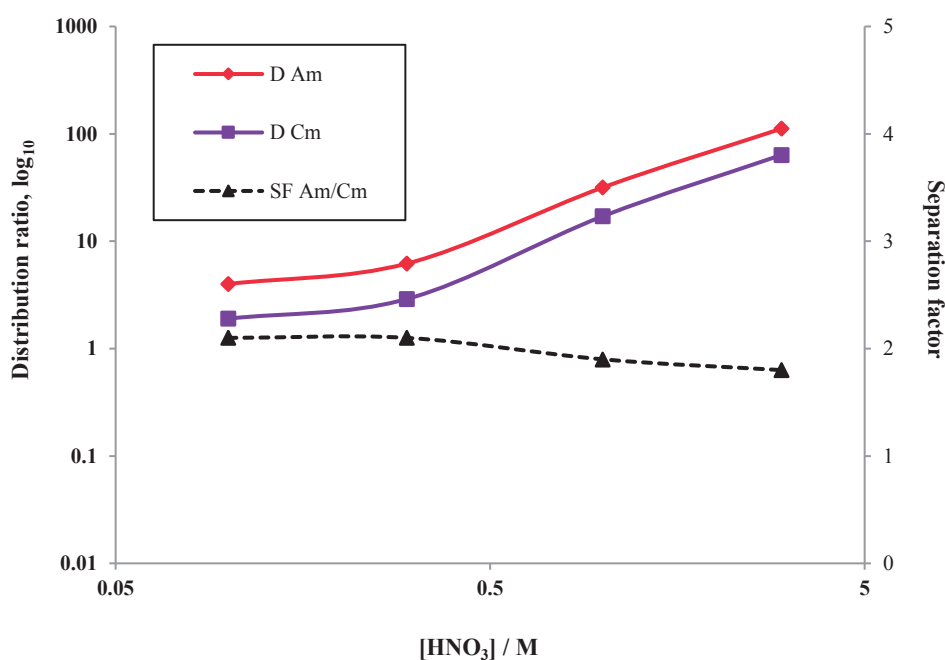


Figure 7. Extraction of Am(III) and Cm(III) by Br₂-CyMe₄-BTPhen **5** in 1-octanol as a function of nitric acid concentration (contact time 60 min)

In summary, we have reported a promising approach to the direct separation of Am(III) from Cm(III) via a liquid-liquid separation system that does not require oxidation of Am(III) or resort to chromatographic separations. We have also demonstrated that functionalization of the phenanthroline backbone of

CyMe₄-BTPhen with 5-bromo or 5-(4-hydroxyphenyl) substituents makes the ligand more selective for Am(III) over Cm(III). Both 5-Br-CyMe₄-BTPhen **3** and 5-(4-hydroxyphenyl)-CyMe₄-BTPhen **4** exhibited useful selectivity for Am(III) over Cm(III) with a maximum separation factor of *ca.* 9 at 0.1 M HNO₃ (30 min contact time) and *ca.* 7 at low HNO₃ concentrations (0.1 – 0.3 M) with contact times of 30 and 60 min, respectively. In the case of Br₂-CyMe₄-BTPhen it may be that the inductive electron-withdrawing effect of the 5,6-dibromo-substituents can explain why this is a less effective ligand for Eu(III). This has opened up a whole new range of extraction possibilities leading to very high Am(III) – Eu(III) and workable Am(III) – Cm(III) separations that are dependent on HNO₃ concentration and also contact time.

EXPERIMENTAL

General Procedures:

NMR spectra were recorded using either a Bruker AMX400 or an Avance DFX400 instrument. Deuterated chloroform (CDCl₃) and Deuterated DMSO (dimethyl sulfoxide-*d*₆) were used as solvents. Chemical shifts (δ values) were reported in parts per million (ppm) with the abbreviations s, d, t, q, qn, sx, dd, ddd and br denoting singlet, doublet, triplet, quartet, quintet, sextet, double doublets, doublet of doublets of doublets and broad resonances respectively. Coupling constants (*J*) are quoted in Hertz. IR spectra were recorded as Nujol[®] mulls (N) on a Perkin Elmer RX1 FT-IR instrument. All the melting points were determined on a Gallenkamp melting point apparatus. Mass spectra (*m/z*) were recorded under conditions of electrospray ionisation (ESI). The ions observed were quasimolecular ions created by the addition of a hydrogen ion denoted as [MH]⁺ or [M + Na]. The instrument used was Xcalibur Tune 2.1 (SP1).

2,9-Bis(5,5,8,8-tetramethyl-5,6,7,8-tetrahydrobenzo[1,2,4]triazin-3-yl)-1,10-phenanthroline (2).¹² To a suspension of 1,10-phenanthroline-2,9-dicarbohydrazonamide (0.58 g, 2 mmol) in THF (75 mL) was added 3,3,6,6-tetramethylcyclohexane-1,2-dione (0.74 g, 4.4 mmol, 2.2 eq). Triethylamine (3.5 mL, 25.3 mmol) was added and the mixture was heated under reflux for 3 days. The solution was allowed to cool to room temperature and filtered and the remaining solid residue was washed with CH₂Cl₂ (25 mL). The filtrate was evaporated and the solid was triturated with Et₂O (100 mL). The insoluble solid was filtered and washed with further Et₂O (100 mL) and allowed to dry in air to afford the ligand **2** as a yellow solid (0.92 g, 83%); Mp 247-250 °C; ¹H NMR (400.1 MHz, CDCl₃) δ_{H} (ppm) = 1.55 (s, 12H), 1.58 (s, 12H), 1.89 (s, 8H), 7.95 (s, 2H), 8.48 (d, *J* = 8.4 Hz, 2H), 8.90 (d, *J* = 8.4 Hz, 2H); ¹³C NMR (100.6 MHz, CDCl₃) δ_{C} (ppm) = 29.3, 29.9, 33.7, 36.7, 37.6, 123.5, 127.6, 129.9, 137.4, 146.5, 153.9, 161.4, 163.3, 165.1; C₆₈H₇₆N₁₆ [2M + Na] requires *m/z* 1139.6331; (FTMS + c ESI) MS found *m/z* 1139.6345; IR_{vmax} / cm⁻¹ = 3490, 2962, 2931, 2866, 2224, 1622, 1588, 1554, 1516, 1499, 1472.

5-Bromo-2,9-bis(5,5,8,8-tetramethyl-5,6,7,8-tetrahydrobenzo[1,2,4]triazin-3-yl)-1,10-phenanthroline (3).²⁸ To a suspension of 5-bromo-1,10-phenanthroline-2,9-dicarbohydrazonamide (1.02 g, 2.7 mmol) in THF (75 mL) was added 3,3,6,6-tetramethylcyclohexane-1,2-dione (0.96 g, 5.7 mmol, 2.1 eq). Triethylamine (25 mL, 179.4 mmol) was added and the mixture was heated under reflux for 3 days. After allowing the solution to cool to room temperature, the solvent was evaporated and the remaining semi-solid residue was triturated with petroleum ether (40-60 °C) (100 mL). The insoluble solid was filtered and washed with petroleum ether (40-60 °C) (100 mL) and allowed to dry in air to afford the **3** as a yellow solid (1.45 g, 84%); Mp 197-200 °C; ¹H NMR (400.1 MHz, CDCl₃) δ_H (ppm) = 1.54 (s, 12H), 1.56 (s, 12H), 1.90 (s, 8H), 8.29 (s, 1H), 8.39 (d, *J* = 8.0 Hz, 1H), 8.86 (d, *J* = 8.4 Hz, 1H), 8.88 (d, *J* = 8.4 Hz, 1H), 8.95 (d, *J* = 9.4 Hz, 1H); ¹³C NMR (100.6 MHz, CDCl₃) δ_C (ppm) = 29.3, 29.8, 33.6, 33.8, 36.7, 37.5, 122.0, 124.0, 124.1, 128.9, 129.8, 130.6, 136.3, 137.3, 146.0, 146.9, 154.4, 154.7, 161.1, 161.3, 163.3, 163.4, 165.0, 165.1; C₃₄H₃₇N₈Br [MH]⁺ requires *m/z* 637.2397 and 639.2377; (FTMS + p ESI) MS found *m/z* 637.2392 and 639.2371; IR ν_{max} / cm⁻¹ = 3531, 3486, 2959, 2927, 2865, 1644, 1609, 1510, 1475, 1452, 1439.

4-(2,9-Bis(5,5,8,8-tetramethyl-5,6,7,8-tetrahydrobenzo[1,2,4]triazin-3-yl)-1,10-phenanthroline-5-yl)-phenol (4).²⁸ A suspension of 5-bromo-2,9-bis(5,5,8,8-tetramethyl-5,6,7,8-tetrahydrobenzo[1,2,4]triazin-3-yl)-1,10-phenanthroline (0.51 g, 0.8 mmol), tetrakis(triphenylphosphane)palladium(0) (0.04 g, 0.04 mmol, 0.05 eq), (4-hydroxyphenyl)boronic acid (0.13 g, 0.9 mmol, 1.1 eq) and potassium carbonate (0.15 g, 1.1 mmol, 1.4 eq) in degassed EtOH (75 mL) was heated to reflux for 18 h under nitrogen. The solution was allowed to cool to room temperature and filtered and the remaining solid residue was washed with EtOH (20 mL). The filtrate was evaporated and the solid residue was taken up in CH₂Cl₂ (150 mL) and water (100 mL) was added. The organic layer was washed with saturated brine (100 mL) and dried over MgSO₄. The filtrate was evaporated and the solid was triturated with Et₂O (100 mL). The insoluble solid was filtered and washed with Et₂O (50 mL) and allowed to dry in air to afford **4** as a yellow solid (0.31 g, 59%); Mp 250-252 °C; ¹H NMR (400.1 MHz, CDCl₃) δ_H (ppm) = 1.58 (s, 12H), 1.61 (s, 12H), 1.93 (s, 8H), 6.46 (d, *J* = 8.4 Hz, 2H), 6.63 (d, *J* = 8.4 Hz, 2H), 7.67 (s, 1H), 8.28 (d, *J* = 8.4 Hz, 1H), 8.41 (d, *J* = 8.4 Hz, 1H), 8.76 (d, *J* = 8.8 Hz, 1H), 8.87 (d, *J* = 8.0 Hz, 1H); ¹³C NMR (100.6 MHz, CDCl₃) δ_C (ppm) = 29.3, 29.9, 33.8, 36.7, 37.6, 115.6, 122.9, 123.7, 127.0, 128.2, 129.5, 129.5, 130.0, 136.3, 137.3, 140.2, 145.3, 146.5, 153.2, 153.3, 157.7, 161.0, 161.3, 163.5, 163.6, 165.2, 165.3; C₄₀H₄₃N₈O [MH]⁺ requires *m/z* 651.3554; (FTMS + p ESI) MS found *m/z* 651.3553; IR ν_{max} / cm⁻¹ = 3399, 2962, 2931, 2865, 1611, 1587, 1514, 1471, 1456, 1389, 1365.

5,6-Dibromo-2,9-bis(5,5,8,8-tetramethyl-5,6,7,8-tetrahydrobenzo[1,2,4]triazin-3-yl)-1,10-phenanthroline (5). To a suspension of 5,6-dibromo-1,10-phenanthroline-2,9-dicarbohydrazonamide (0.51 g, 1.1 mmol) in pyridine (50 mL) was added 3,3,6,6-tetramethylcyclohexane-1,2-dione (0.45 g, 2.7 mmol, 2.5 eq). The suspension was heated under reflux for 3 days. After allowing the solution to cool to room temperature, the solvent was evaporated and the remaining semi-solid residue was triturated with petroleum ether (40-60 °C) (50 mL). The insoluble solid was filtered and washed with petroleum ether (40-60 °C) (25 mL) and allowed to dry in air to afford the **5** as a yellow solid (0.04 g, 5%); Mp 142-145 °C; ^1H NMR (400.1 MHz, CDCl_3) δ_{H} (ppm) = 1.54 (s, 12H), 1.55 (s, 12H), 1.90 (s, 8H), 8.90 (d, $J = 8.0$ Hz, 2H), 8.98 (d, $J = 8.0$ Hz, 1H); ^{13}C NMR (100.6 MHz, CDCl_3) δ_{C} (ppm) = 29.3, 29.8, 33.6, 33.7, 36.7, 37.5, 124.6, 126.3, 129.6, 138.6, 145.9, 154.7, 160.8, 163.6, 165.1; $\text{C}_{34}\text{H}_{36}\text{N}_8\text{Br}_2$ $[\text{MH}]^+$ requires m/z 715.1502, 717.1482 and 719.1462; (FTMS + p ESI) MS found m/z 715.1486, 717.1466 and 719.1446; IR ν_{max} / cm^{-1} = 2958, 2930, 2868, 1702, 1584, 1514, 1458, 1363, 1244.

Solvent Extraction Experiments. Experiments were performed extracting $^{241}\text{Am}(\text{III})$, $^{244}\text{Cm}(\text{III})$ and $^{152}\text{Eu}(\text{III})$ from HNO_3 (varied concentration) into 10 mmol/L BTPPhen in 1-octanol. Each 500 μL of organic and aqueous phases were contacted on a vortex shaker (40 Hz) equipped with a temperature control unit set to 20 °C. Contacting time was varied. After phase separation by centrifugation, $^{241}\text{Am}(\text{III})$ and $^{152}\text{Eu}(\text{III})$ were determined by gamma counting (Packard Cobra Auto Gamma 5003) in 300 μL aliquots of both phases. $^{241}\text{Am}(\text{III})$ and $^{244}\text{Cm}(\text{III})$ were determined by alpha spectrometry (Canberra 7401) following dilution of aqueous samples or back extraction of organic samples into a 0.5 M ammonium glycolate solution adjusted to pH 4. An uncertainty of 20% was estimated for the distribution ratios measurements, which were not repeated.

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