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## SELECTIVE SYNTHESIS OF 2,2-DIAMINO-4,4,6,6-TETRAKIS(ARYLOXY)CYCLOTRIPHOSPHAZENES $N_3P_3$ -2,2-(NH<sub>2</sub>)<sub>2</sub>-4,4,6,6-(ArO)<sub>4</sub>

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Abstract – To synthesize cyclotriphosphazene derivatives having multi-functional groups, aryloxylation of 2,2-diamino-4,4,6,6-tetrachlorocyclotriphosphazene **2** was examined. A mixture of *gem*-disubstituted  $N_3P_3(NH_2)_2(ArO)_2Cl_2$  **9<sub>gem</sub>**, tri-substituted  $N_3P_3(NH_2)_2(ArO)_3Cl$  **10**, and tetra-substituted  $N_3P_3(NH_2)_2(ArO)_4$  **11** was obtained, especially **11** was obtained selectively when excess amount (6 equiv.) of ArONa was used. On the other hand, mono-substituted  $N_3P_3(NH_2)_2(ArO)Cl_3$  **8** and *non-gem*-di-substituted  $N_3P_3(NH_2)_2(ArO)_2Cl_2$  **9<sub>non-gem-cis</sub>** and **9<sub>non-gem-trans</sub>** were not detected.

Hexachlorocyclotriphosphazene (HCCP,  $N_3P_3Cl_6$ ) has a flat six-membered ring in which three N atoms and three P atoms connect alternately, and two Cl atoms on each P atom.<sup>1</sup> The Cl-P bond of HCCP easily reacts with several kinds of nucleophiles. To prepare multi-functionalized cyclotriphosphazene derivatives for developing multi-functionalized materials,<sup>2</sup> partial substitution of HCCP would be an important method to introduce more than one kind of substituent (Figure 1).

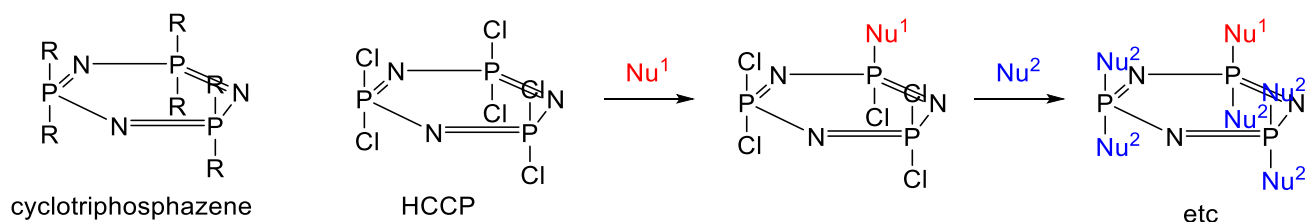
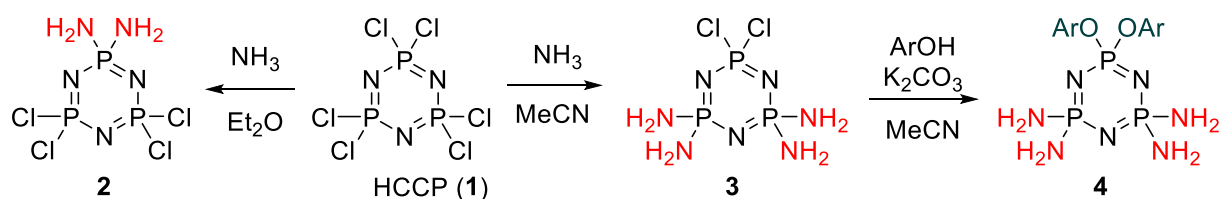


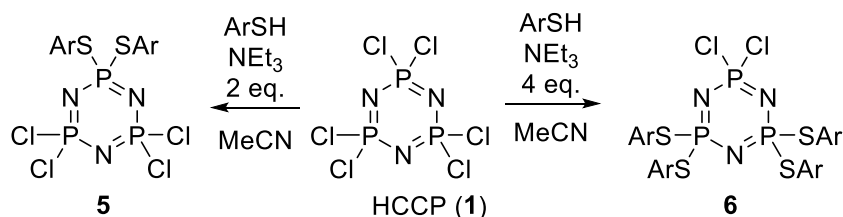
Figure 1. Preparation of Cyclotriphosphazene Derivatives Having Multi-types of Nucleophiles

We previously reported that gaseous NH<sub>3</sub> was allowed to react with HCCP to afford 2,2-diamino-4,4,6,6-tetrachlorocyclotriphosphazene (**2**) (in Et<sub>2</sub>O) and/or 2,2,4,4-tetraamino-6,6-dichlorocyclotriphosphazene

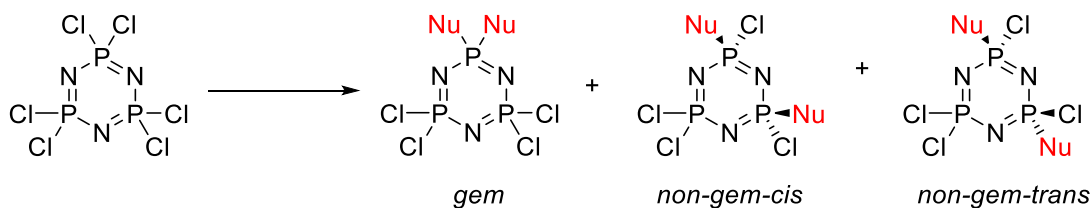
(3) (in MeCN), respectively, and **3** was converted to 2,2,4,4-tetraamino-6,6-bis(aryloxy)cyclotriphosphazene (**4**) by treatment with ArOH/K<sub>2</sub>CO<sub>3</sub> (Scheme 1).<sup>3</sup> HCCP was allowed to react with arylthiol (ArSH) in the presence of NEt<sub>3</sub> in MeCN to give 2,2-bis(arylthio)-4,4,6,6-tetrachlorocyclotriphosphazene (**5**, ArSH, NEt<sub>3</sub> = 2 equiv.) and 2,2,4,4-tetrakis(arylthio)-6,6-dichlorocyclotriphosphazene (**6**, ArSH, NEt<sub>3</sub> = 4 equiv.) (Scheme 2).<sup>4</sup> In these reactions, nucleophiles were introduced in *gem*-manner, and *non-gem*-derivatives were not detected (Scheme 3). On the other hand, phenols were introduced in HCCP in non-*gem*-manner: *Non-gem-cis*-derivatives and *non-gem-trans*-derivatives were obtained as major isomers.<sup>5</sup> We also reported the second substitution of **5**.<sup>6</sup>



Scheme 1. Synthesis of Aminochlorocyclotriphosphazenes **2** and **3**

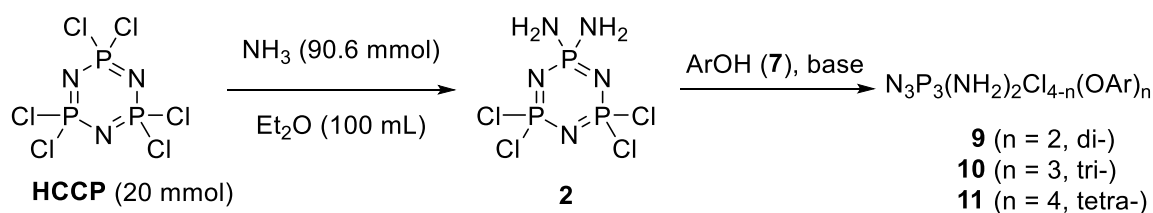


Scheme 2. Synthesis of Arylthiochlorocyclotriphosphazenes **5** and **6**

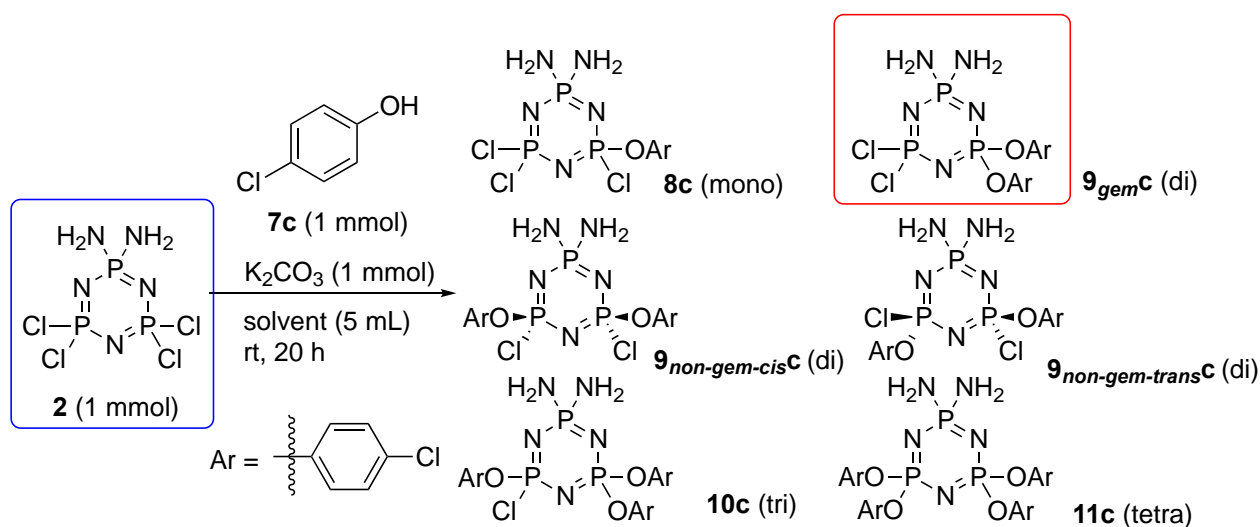


Scheme 3. Synthesis of Di-substituted Tetrachlorocyclotriphosphazenes

In this paper, we described the second substitution of **2** with phenols **7** to give N<sub>3</sub>P<sub>3</sub>(NH<sub>2</sub>)<sub>2</sub>Cl<sub>4-n</sub>(OAr)<sub>n **9-11**.<sup>7</sup> In this case, there are several problems in partial aryloxylation: (1) Is number of ArOH introduced controllable? (2) How is the regio/stereochemistry of di-substituted product **9**? *Gem* **9**<sub>gem</sub>/*non-gem-cis* **9**<sub>non-gem-cis</sub>/*non-gem-trans* **9**<sub>non-gem-trans</sub>? (Scheme 4).</sub>

Scheme 4. Synthesis of 2,2-Diaminochloroaryloxycyclotriphosphazenes **9-11**

Firstly, we examined solvent effect, since solvent played an important role in the reaction of HCCP with ammonia (Table 1).<sup>3</sup> Compound **2** was treated with 1 equiv. of 4-chlorophenol (**7c**) and  $\text{K}_2\text{CO}_3$ , revealing that acetone having highest (relative dielectric constant) value among 7 solvents gave the best result.<sup>8</sup> Interestingly, only a mixture of di-substituted product **9<sub>gemC</sub>**<sup>9</sup> and **2** was obtained even 1 equiv. of **7c** was used, whereas mono-substituted **8c** was not detected. On the other hand, when HCCP was treated with 1 equiv. of sodium 4-chlorophenoxide, a mixture of HCCP, mono-substituted  $\text{N}_3\text{P}_3\text{Cl}_5(\text{OC}_6\text{H}_4\text{-Cl-4})$ ,<sup>10</sup> and *non-gem*-di-substituted products  $\text{N}_3\text{P}_3\text{Cl}_4(\text{OC}_6\text{H}_4\text{-Cl-4})_2$  (a 1 : 1 mixture of *cis* and *trans*-isomers) was obtained, and *gem*-di-substituted isomer was not detected.<sup>11</sup>

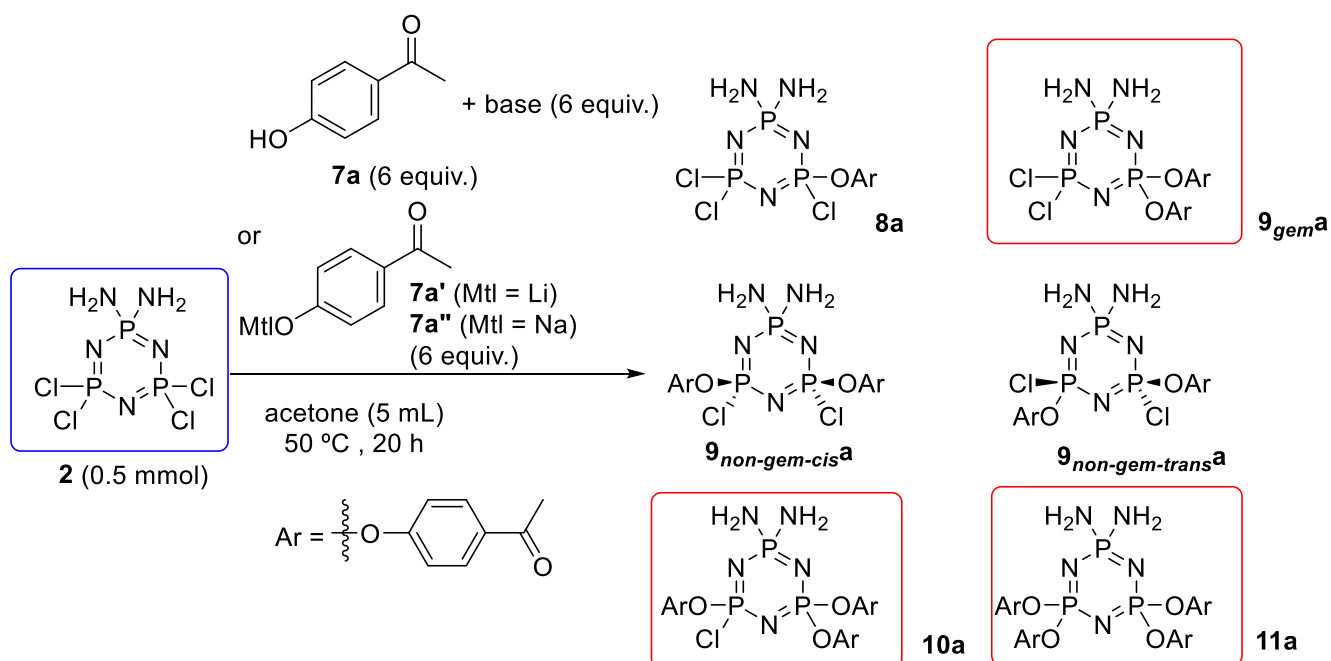
Table 1. Solvent Effect in the Reaction of **2** with 4-Chlorophenol in the Presence of  $\text{K}_2\text{CO}_3$ 

Entry	Solv	dielectric constant	Product ratio <sup>a</sup>		Entry	Solv	dielectric constant	Product ratio <sup>a</sup>	
			<b>9<sub>gemC</sub></b>	<b>2</b>				<b>9<sub>gemC</sub></b>	<b>2</b>
1	Toluene	2.3	7	93	5	acetone	20.5	22	78
2	Et <sub>2</sub> O	4.3	n.d. <sup>b</sup>	100	6	PrCN	28.9	n.d. <sup>b</sup>	100
3	THF	7.7	4	96	7 <sup>c</sup>	MeCN	35.9	complex	n.d. <sup>b</sup>
4	2-butanone	18.5	n.d. <sup>b</sup>	100					

<sup>a</sup>Relative product ratio was determined by <sup>31</sup>P NMR of the reaction mixture. <sup>b</sup>Not detected. <sup>c</sup>A complex mixture not including **2** was obtained.

Next, we examined equiv. of phenols (Table 2). When **2** was treated with 6 equiv. of 4-hydroxyacetophenone (**7a**) with  $K_2CO_3$ , a mixture of **10a** (tri-substituted) and **11a** (tetra-substituted products) was obtained and **2** and **9<sub>gem</sub>a** (di-substituted) were not detected (Entry 1). When **7a**/NaH (6 equiv.) was used at 50 °C, only **11a** was obtained (Entry 2), whereas a mixture of **2** and di-substituted **9<sub>gem</sub>a** was obtained and **10a** and **11a** were not detected when less than 3 equiv. of NaH was used (Entries 3, 4). Li and/or Na phenoxides (**7a'** and **7a''**, 6 equiv.) gave a mixture of **2**, **9<sub>gem</sub>a**, **10a**, and **11a** (Entries 5-8). As a result, use of phenols (6 equiv.) and NaH (6 equiv.) in acetone at 50 °C gave tetra-substituted **11a** selectively.

Table 2. Reaction Conditions and Products Distribution



Entry	Temp	reagents	Product ratio <sup>a</sup>			
			<b>2</b>	<b>9<sub>gem</sub>a</b>	<b>10a</b>	<b>11a</b>
1	rt	<b>7a</b> + $K_2CO_3$ (6.0/6.0 equiv.)	n.d. <sup>b</sup>	n.d. <sup>b</sup>	60	40
2	50	<b>7a</b> + NaH (6.0/6.0 equiv.)	n.d. <sup>b</sup>	n.d. <sup>b</sup>	n.d. <sup>b</sup>	100
3	50	<b>7a</b> + NaH (4.0/2.4 equiv.)	57	43	n.d. <sup>b</sup>	n.d. <sup>b</sup>
4	50	<b>7a</b> + NaH (3.0/1.8 equiv.)	71	29	n.d. <sup>b</sup>	n.d. <sup>b</sup>
5	-20	<b>7a'</b> (Li phenoxide, 6.0 equiv.)	100	n.d. <sup>b</sup>	n.d. <sup>b</sup>	n.d. <sup>b</sup>
6	rt	<b>7a'</b> (Li phenoxide, 6.0 equiv.)	24	68	n.d. <sup>b</sup>	n.d. <sup>b</sup>
7	50	<b>7a'</b> (Li phenoxide, 6.0 equiv.)	n.d. <sup>b</sup>	n.d. <sup>b</sup>	76	24
8	50	<b>7a''</b> (Na phenoxide, 6.0 equiv.)	n.d. <sup>b</sup>	n.d. <sup>b</sup>	74	26

<sup>a</sup>Product ratio was determined by  $^{31}P$  NMR of the reaction mixture.

<sup>b</sup>Not detected.

Finally, we examined the aryloxylation with several phenols (Table 3). Phenols having electron-withdrawing groups (EWG: Entries 1-4) and electron-donating groups (EDG: Entries 5-6) gave tetra-substituted products **11**: a small amount of tri-substituted **10f** was detected with phenol having a strong EDG group (*p*-methoxyphenol (**3f**): Entry 6).

Table 3. Aryloxylation of 2,2-Diamino-4,4,6,6-tetrachlorocyclotriphosphazene **2** with Phenols

Entry	ArOH ( <b>7</b> )	Hammett parameter as <i>p</i> -substituent	ratio of <b>11</b> / <b>10</b> <sup>a</sup>	Isolated yield of <b>11</b> / <b>10</b>
1	HO-C <sub>6</sub> H <sub>4</sub> -C(=O)Me- <i>p</i> ( <b>7a</b> )	0.50	<b>11a</b> 100	62 <sup>c</sup>
2	HO-C <sub>6</sub> H <sub>4</sub> -C(=O)OMe- <i>p</i> ( <b>7b</b> )	0.45	<b>11b</b> 100	58 <sup>c</sup>
3	HO-C <sub>6</sub> H <sub>4</sub> -Cl- <i>p</i> ( <b>7c</b> )	0.23	<b>11c</b> 100	86 <sup>d</sup>
4	HO-C <sub>6</sub> H <sub>4</sub> -F- <i>p</i> ( <b>7d</b> )	0.06	<b>11d</b> 100	84 <sup>d</sup>
5	HO-C <sub>6</sub> H <sub>4</sub> -Me- <i>p</i> ( <b>7e</b> )	-0.17	<b>11e</b> 100	88 <sup>d</sup>
6	HO-C <sub>6</sub> H <sub>4</sub> -OMe- <i>p</i> ( <b>7f</b> )	-0.27	<b>11f</b> 85 <sup>b</sup>	68 <sup>d</sup>

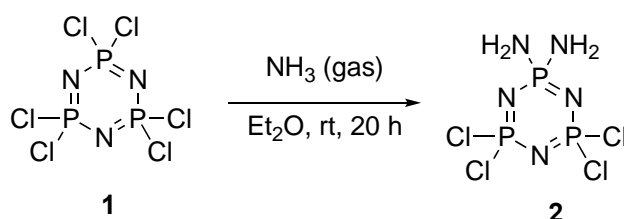
<sup>a</sup>Product ratio was determined by <sup>31</sup>P NMR. <sup>b</sup>11% **10f** and 4% unidentified product.

<sup>c</sup>Isolated by recrystallization. <sup>d</sup>Isolated by silica gel column chromatography.

In conclusion, aryloxylation of 2,2-diamino-4,4,6,6-tetrachlorocyclotriphosphazene **2** was examined. When 1 equiv. of ArOH/K<sub>2</sub>CO<sub>3</sub> was used, a mixture of **2** and *gem*-di-substituted **9<sub>gem</sub>** was obtained, whereas mono-substituted N<sub>3</sub>P<sub>3</sub>(NH<sub>2</sub>)<sub>2</sub>(OAr)Cl<sub>3</sub> **8** and *non-gem*-di-substituted **9<sub>non-gem-cis</sub>** and **9<sub>non-gem-trans</sub>** were not detected. On the other hand, tetra-substituted N<sub>3</sub>P<sub>3</sub>(NH<sub>2</sub>)<sub>2</sub>(OAr)<sub>4</sub> **11** and a small amount of tri-substituted N<sub>3</sub>P<sub>3</sub>(NH<sub>2</sub>)<sub>2</sub>(OAr)<sub>3</sub>Cl **10** were obtained under conditions of phenols (6 equiv.), NaH (6 equiv.), acetone, 50 °C.

## EXPERIMENTAL

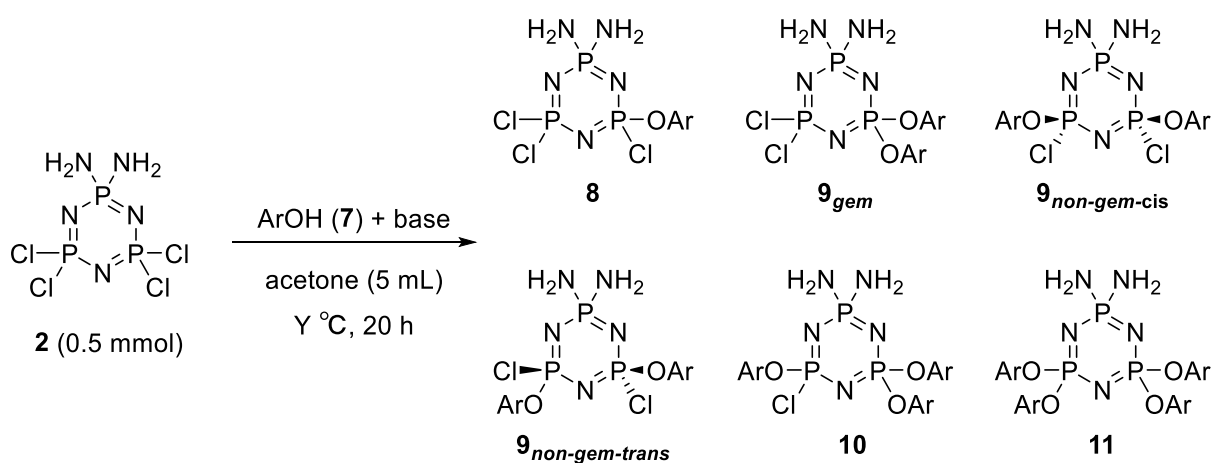
### Synthesis of 2,2-Diamino-4,4,6,6-tetrachlorocyclotriphosphazene (**2**):



Et<sub>2</sub>O (200 mL) solution of HCCP (6.96 g, 20 mmol) was stirred for 20 h under NH<sub>3</sub> atmosphere at room temperature to give colorless precipitates. The reaction mixture was filtered, and the precipitates were washed with Et<sub>2</sub>O (20 mL x 2). Then the precipitates were washed with hot MeCN (50 mL x 4), and the MeCN washings were concentrated under reduced pressure and dried in vacuo to give **2** (colorless solid, 5.97 g, 19.3 mmol, 96% yield).<sup>12</sup>

2,2-Diamino-4,4,6,6-tetrachlorocyclotriphosphazene (**2**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 21.63 (d, *J* = 50.8 Hz, 2P), 9.17 (t, *J* = 50.8 Hz, 1P).

Reaction of **2** with Aryloxides (Table 2)



**2** was treated with ArOH and base under conditions summarized in Table 2. The reaction mixture was poured into sat. aq. K<sub>2</sub>CO<sub>3</sub> and extracted with EtOAc. The combined organic layer was dried over Na<sub>2</sub>SO<sub>4</sub>, filtered, and concentrated under reduced pressure. The residue was analyzed by <sup>31</sup>P NMR.

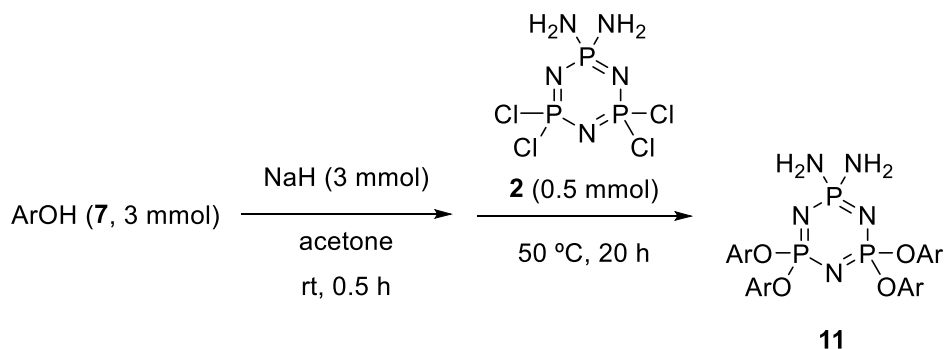
2,2-Diamino-4,4-bis(4-chlorophenoxy)-6,6-dichlorocyclotriphosphazene (**9<sub>gemc</sub>**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 24.16 (dd, *J* = 53.3, 68.1 Hz 1P), 16.31 (dd, *J* = 59.5, 68.1 Hz, 1P), 11.86 (t, *J* = 58.2 Hz, 1P).

2,2-Diamino-4,4-bis(4-acetylphenoxy)-6,6-dichlorocyclotriphosphazene (**9<sub>gema</sub>**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 24.16 (dd, *J* = 53.3, 70.6 Hz, 1P), 15.93 (dd, *J* = 57.0, 66.9 Hz, 1P), 11.79 (t, *J* = 57.0 Hz, 1P).

2,2-Diamino-4,4,6-tris(4-acetylphenoxy)-6-chlorocyclotriphosphazene (**10a**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 21.02 (dd, *J* = 65.6, 83.0 Hz, 1P), 15.69 (t, *J* = 68.1 Hz, 1P), 6.36 (dd, *J* = 68.1, 83.0 Hz, 1P).

2,2-Diamino-4,4,6-tris(4-methoxyphenoxy)-6-chlorocyclotriphosphazene (**10f**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 22.74 (dd, *J* = 63.2, 76.8 Hz, 1P), 17.05 (t, *J* = 63.2 Hz, 1P), 9.20 (dd, *J* = 63.2, 76.8 Hz, 1P).

### Synthesis of 2,2-Diamino-4,4,6,6-tetrakis(aryloxy)cyclotriphosphazene:



To an acetone (5 mL) solution of ArOH (**7**, 3 mmol) was added NaH (3 mmol) at room temperature, and the reaction mixture was stirred at room temperature for 0.5 h. To the resultant mixture was added **2** (0.5 mmol), and the resultant was stirred at 50 °C for 20 h. The reaction mixture was poured into sat. aq. K<sub>2</sub>CO<sub>3</sub> and extracted with EtOAc (20 mL x 4). The combined organic layer was dried over Na<sub>2</sub>SO<sub>4</sub>, filtered, and concentrated under reduced pressure. The residue was purified by silica gel column chromatography or recrystallization to give the desired product.

2,2-Diamino-4,4,6,6-tetrakis(4-acetylphenoxy)cyclotriphosphazene (**11a**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 16.94 (t, *J* = 70.6 Hz, 1P), 8.29 (d, *J* = 70.6 Hz, 2P); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 7.84 (d, *J* = 8.7 Hz, 8H), 7.18 (d, *J* = 8.7 Hz, 8H), 2.55 (s, 12H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>) δ 196.83, 154.36, 134.20, 121.05, 26.64; ESI-MS (neg. mode) 742.1180 (M + Cl<sup>-</sup>), Calcd for C<sub>32</sub>H<sub>32</sub>Cl<sub>5</sub>N<sub>5</sub>O<sub>8</sub>P<sub>3</sub> 742.1152.

2,2-Diamino-4,4,6,6-tetrakis(4-methoxycarbonylphenoxy)cyclotriphosphazene (**11b**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 16.95 (t, *J* = 70.6 Hz, 1P), 8.27 (d, *J* = 68.1 Hz, 2P); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 7.92 (d, *J* = 8.7 Hz, 8H), 7.16 (d, *J* = 8.7 Hz, 8H), 3.89 (s, 12H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>) δ 166.27, 154.35, 131.38, 131.38, 127.09, 120.96, 52.32; ESI-MS (neg. mode) 770.1188 (M-H<sup>-</sup>), Calcd for C<sub>32</sub>H<sub>31</sub>N<sub>5</sub>O<sub>12</sub>P<sub>3</sub> 770.1182.

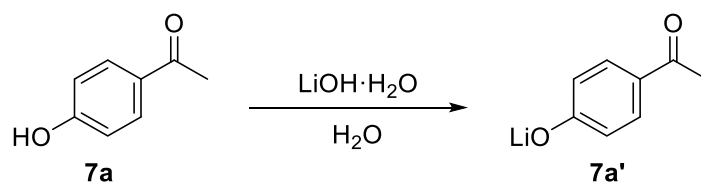
2,2-Diamino-4,4,6,6-tetrakis(4-chlorophenoxy)cyclotriphosphazene (**11c**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 17.72 (t, *J* = 69.4 Hz, 1P), 10.10 (d, *J* = 69.4 Hz, 2P); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 7.21 (d, *J* = 9.2 Hz, 8H), 7.02 (d, *J* = 9.2 Hz, 8H); <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>) δ 149.27, 130.58, 129.58, 122.54; ESI-MS (neg. mode) 709.9159 (M + Cl<sup>-</sup>), Calcd for C<sub>24</sub>H<sub>20</sub>Cl<sub>5</sub>N<sub>5</sub>O<sub>4</sub>P<sub>3</sub> 709.9171.

2,2-Diamino-4,4,6,6-tetrakis(4-fluorophenoxy)cyclotriphosphazene (**11d**); <sup>31</sup>P NMR (162 MHz, CDCl<sub>3</sub>) δ 17.62 (t, *J* = 66.9 Hz, 1P), 10.13 (d, *J* = 66.9 Hz, 2P); <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>) δ 7.05 (dd, *J* = 9.2, 4.4 Hz, 8H), 6.93 (dd, *J* = 9.2, 8.2 Hz, 8H), <sup>13</sup>C NMR (100 MHz, CDCl<sub>3</sub>) δ 243.45 (d, *J* = 243.5 Hz), 146.68, 122.58 (d, *J* = 7.67 Hz), 116.08 (d, *J* = 24.0 Hz); <sup>19</sup>F NMR δ from -117.48 to -117.7 (m); ESI-MS (neg. mode) 646.0395 (M + Cl<sup>-</sup>), Calcd for C<sub>24</sub>H<sub>20</sub>ClF<sub>4</sub>N<sub>5</sub>O<sub>4</sub>P<sub>3</sub> 646.0353.

2,2-Diamino-4,4,6,6-tetrakis(4-methylphenoxy)cyclotriphosphazene (**11e**);  $^{31}\text{P}$  NMR (162 MHz,  $\text{CDCl}_3$ )  $\delta$  17.94 (t,  $J = 66.7$  Hz, 1P), 10.72 (d,  $J = 66.7$  Hz, 2P);  $^1\text{H}$  NMR (400 MHz,  $\text{CDCl}_3$ )  $\delta$  7.50-6.80 (m, 16H), 2.29 (s, 12H),  $^{13}\text{C}$  NMR (100 MHz,  $\text{CDCl}_3$ )  $\delta$  148.84, 134.28, 129.88, 121.16, 20.90; ESI-MS (neg. mode) 630.1329 ( $\text{M} + \text{Cl}^-$ ), Calcd for  $\text{C}_{28}\text{H}_{32}\text{ClN}_5\text{O}_4\text{P}_3$  630.1356.

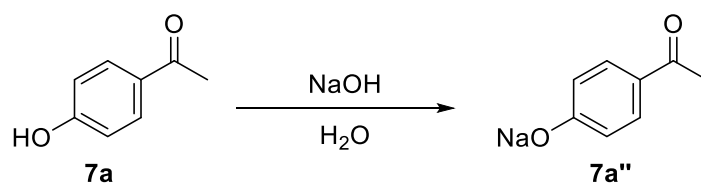
2,2-Diamino-4,4,6,6-tetrakis(4-methoxyphenoxy)cyclotriphosphazene (**11f**);  $^{31}\text{P}$  NMR (162 MHz,  $\text{CDCl}_3$ )  $\delta$  19.04 (t,  $J = 65.6$  Hz, 1P), 11.52 (d,  $J = 65.6$  Hz, 2P);  $^1\text{H}$  NMR (400 MHz,  $\text{CDCl}_3$ )  $\delta$  7.02 (s, 8H), 6.74 (s, 8H),  $^{13}\text{C}$  NMR (100 MHz,  $\text{CDCl}_3$ )  $\delta$  156.58, 144.54, 122.23, 114.37, 55.62; ESI-MS (neg. mode) 694.1140 ( $\text{M} + \text{Cl}^-$ ), Calcd for  $\text{C}_{28}\text{H}_{32}\text{ClN}_5\text{O}_8\text{P}_3$  694.1152.

#### Synthesis of Lithium 4-Acetylphenoxide (**7a'**)



A mixture of 4-hydroxyacetophenone (**3a**, 1.36 g, 10 mmol),  $\text{LiOH} \cdot \text{H}_2\text{O}$  (0.422 g, 10.1 mmol), and  $\text{H}_2\text{O}$  (25 mL) was stirred at room temperature for 30 min, and poured into toluene (100 mL). The mixture was evaporated at 1 atm to remove  $\text{H}_2\text{O}$  by azeotrope, and the residue was dried under reduce pressure to obtain lithium 4-acetylphenoxide (**7a'**).

#### Synthesis of Sodium 4-Acetylphenoxide (**7a''**)



A suspension of 4-hydroxyacetophenone (**3a**, 1.36 g, 10 mmol) and aq.  $\text{NaOH}$  (0.5 M, 20 mL, 10.0 mmol) was stirred at room temperature for 30 min, and poured into toluene (100 mL). The mixture was evaporated at 1 atm to remove  $\text{H}_2\text{O}$  by azeotrope, and the residue was dried under reduce pressure to obtain sodium 4-acetylphenoxide (**7a''**).

#### ACKNOWLEDGEMENTS

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8. Nucleophilicity of  $\text{OAr}^-$  would high in polar solvent because solvation of counter cationic metal would occur efficiently. Dielectric constant was used as a measure of polarity of the solvent. Solubility of **2** (high in a polar solvent) would also have an effect on the reactivity.
9.  $\text{PCl}_2$  of HCCP and **2** appeared at 20-24 ppm, whereas  $\text{P}(\text{NH}_2)_2$  and  $\text{PCl}(\text{OAr})$  appeared at 9.2 and 12-14 ppm (unpublished result) in  $^{31}\text{P}$  NMR. Substituted product showed at 24.2 ( $\text{PCl}_2$ ), 11.9 ( $\text{P}(\text{NH}_2)_2$ ), and 16.3 ppm. Therefore, substituted product was deduced to be a *gem*-di-substituted species.
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11. Though the selectivity (HCCP gave *non-gem*-products, whereas **2** only gave **9<sub>gem</sub>**) is a very interesting problem, the authors have no evidence for this problem in this stage. When mono-substituted compound **7** will be isolated and analyzed by X-ray crystallography and IR, some evidences will be obtained (bond length, vibration wave number, etc). Now, the authors are trying to make the 2,2-diamino-4-mono-phenoxy-cyclotriphosphazene derivatives.
12. Ether solution, hot MeCN washings, and remained precipitates included unreacted **1** (HCCP), **2**, and  $\text{NH}_4\text{Cl}$ , respectively.